

KONEPALVELU **osa**

MAXPRO200[®]

LongLife[®] air and oxygen plasma cutting system



Maximized productivity
Easy operation
Reliable performance

Hypertherm[®]

MAXPRO 200



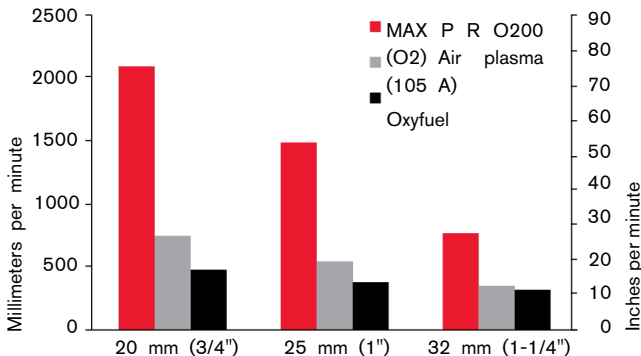
The MAXPRO200 plasma cutting system achieves impressive cut speeds, consistent cut quality and exceptional consumable life with air or oxygen plasma gas. Optimized cutting parameters are automatically set and controlled in one step for easy operation. Engineered for heavy-duty, high capacity mechanized and handheld cutting and gouging, the MAXPRO200 delivers reliable performance across a wide range of industrial applications.

Maximized productivity

MAXPRO200 combines fast cutting speeds and quick process changes to maximize productivity.

- The fastest cut speeds in its class produce more finished parts per hour.
- Engineered with 100% duty cycle for the most demanding production environments.
- Quickly transition between cutting, gouging, mechanized and handheld processes with automatic settings, tool free leads and quick disconnect torches.

Fast cutting speeds = maximum productivity



Easy operation

The easiest plasma system in its class for air and oxygen plasma cutting – easy to install, easy to operate, easy to maximize performance.

- Intuitive one step interface and automatic gas control deliver consistent results without operator intervention.



- Advanced diagnostics simplify troubleshooting and service.
- Optional serial communications allow full control of the system from the C N C.

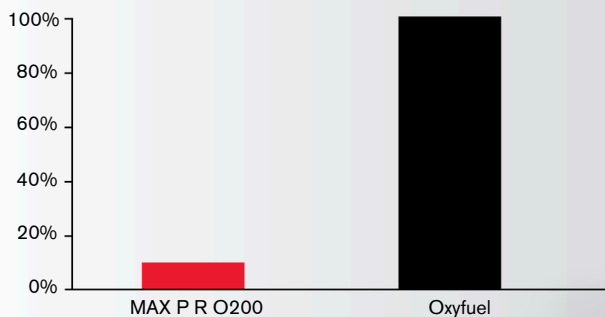
Step up to a superior technology

MAXPRO200 vs. oxyfuel

Cut speeds and pierce times are as much as 7 times faster for maximized productivity.

- Significantly lowers operating cost per part up to 50 mm (2").
- Less dross, less warping, and a smaller heat-affected zone to minimize high-cost secondary operations.
- Increases flexibility to cut and gouge mild steel, stainless steel, aluminum, and stacked, painted or rusted metal.
- Improves mild steel cutting safety over the use of acetylene, a highly flammable gas used for oxyfuel cutting.

Ten times lower cost per meter (foot)



Low operating cost

Exceptional consumable life and consistent performance deliver more cost-effective results.

- Do more with less power: patented consumable designs enable best in class cut speeds and robust production piercing using lower amperage levels.
- Superior cut quality and consistency minimize high cost secondary operations.
- Advanced consumable technologies including LongLife,[®] CoolFlow[™] and TrueFlow[™] significantly increase consumable life to reduce cost per part.



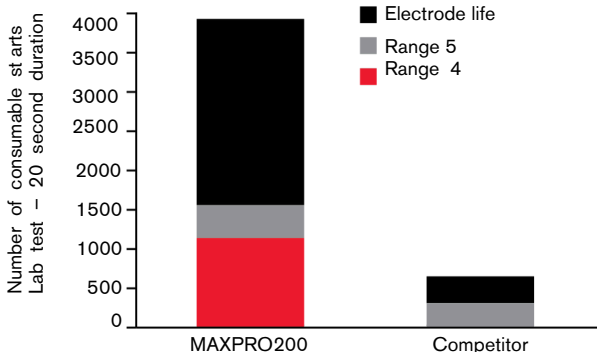
Reliable performance

Engineered and tested using the same proven design process as the HyPerformance[®] HPRXD[®] product family for superior reliability in the most demanding cutting environments.

- During development, Hypertherm systems endure rigorous reliability testing procedures equivalent to years of use in extreme operating environments.
- The MAXPRO200 is built with less than half the number of internal parts compared to other systems on the market. Fewer parts provide greater reliability and serviceability.
- Self-diagnostics are performed automatically at start-up and continually throughout the cutting process.

Longer consumable life = more cost effective

12 mm (1/2") mild steel
200 A Air/Air, 30 m (100') leads



Specifications

Input voltages	200/208 VAC, 3-PH, 50 Hz, 108/104 A 220 VAC, 3-PH, 50 – 60 Hz, 98 A 240 VAC, 3-PH, 60 Hz, 90 A 380 VAC, 3-PH, 50 Hz, 57 A 400 VAC, CE, 3-PH, 50 – 60 Hz, 54 A 415 VAC, CE, 3-PH, 50 Hz, 52 A 440 VAC, 3-PH, 50 – 60 Hz, 49 A 480 VAC, 3-PH, 60 Hz, 45 A 600 VAC, 3-PH, 60 Hz, 36 A
Output voltage	50 – 165 VDC
Maximum output current	200 A
Duty cycle rating	100% @ 33 kW, at 40°C (104°F)
Operating temperature	-10°C to 40°C (+14°F to +104°F)
Power factor	0.98 @ 33 kW output
Maximum OCV	360 VDC
Dimensions	102 cm (40.14") H, 69 cm (27.12") W, 105 cm (41.23") L
Weight	335 kg (740 lbs)
Gas supply	
Plasma gas	Air, O ₂ , N ₂
Shield gas	Air, N ₂
Supply gas pressure	6.2 +/- 0.7 bar (90 +/- 10 psig)



Handheld torch and gouging

- 200 A handheld torch capable of cutting up to 75 mm (3") for demolition, scrapping and other heavy-duty cutting demands.
- Drag-cutting consumables make it easy to follow a line or template.
- Metal removal rate on mild steel up to 18.7 kg/hr (41.2 lbs/hr).
- Plasma gouging can replace grinding or carbon arc gouging for many metal-removal applications. Plasma gouging produces less noise and fumes than carbon arc gouging and avoids risks of metal allergic problems from carbon contamination.



Cut with confidence

- Hypertherm is ISO 9001: 2000 registered.
- Hypertherm's full-system warranty provides complete coverage for one year on the torch and leads and two years on all other system components.
- Hypertherm's plasma power supplies are engineered to deliver industry leading energy efficiency and productivity with power efficiency ratings of 90% or greater and power factors up to 0.98. Extreme energy efficiency, long consumable life, and lean manufacturing lead to the use of fewer natural resources and a reduced environmental impact.

Operating data

Virtually dress-free cutting capacity – mild steel 20 mm (3/4")
Production pierce capacity – mild steel 32 mm (1 1/4")
Severance* – mild steel 75 mm (3")
Bevel – 200 amp consumables support 45° bevel capability

Material	Current (amps)	Thickness (mm)	Approximate cutting speed (mm/min)	Thickness (inches)	Approximate cutting speed (ipm)
Mild steel					
Air plasma	50	1	8050	20 ga	325
Air shield		3	3760	0.135	110
Air plasma	130	6	3865	1/4	150
Air shield		12	2045	1/2	75
Air plasma	200	6	4885	1/4	190
Air shield		12	2794	1/2	110
		20	2145	3/4	60
		25	1415	1	25
		32	940	1 1/4	8
		50	630	1/2	270
O2 plasma	50	1	215	20 Ga	130
Air shield		3	6775	0.135	150
O2 plasma	130	6	3650		
Air shield		12	3925	1/4	80
O2 plasma	200	6	2200	1/2	235
Air shield		12	6210	1/4	130
		20	3415	1/2	80
		25	1920	1	55
		32	1430	1 1/4	32
		50	805	2	10
Stainless steel					
N2 plasma	200	12	220	1/2	80
N2 shield		20	1140	3/4	50
Air plasma	200	12			
Air shield		20			
			3050	1/2	120
			1520	3/4	60

* The thickness that can be severed at approximately 125 mm/min (5 ipm) with reduced cut quality. Cutting at severance thickness should be infrequent.



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